

Granite® HDX

guarantee 35 years

Properties

- · Very good UV resistance
- · Excellent corrosion resistance
- · Very good formability
- · Robust coating
- · Thermosetting paint
- Surface treatment and paint: free of hexavalent chromium and heavy metals

| | | a | | |
|--|--|---|--|--|
| | | | | |

External uses in severe environments: profiles, sandwich panels for roofing and cladding, building materials (tiles, guttering etc). Internal uses in aggressive indoor environments (swimming pools, industrial buildings etc)

Description

| Thickness ⁽¹⁾ | 55 microns | | | |
|------------------------------------|--|--|--|--|
| Composition | Front: 25 microns primer + 30 microns top coat Back: 10 or 12 microns backing coat recommended 25 microns backing coat also available Double-side finish available | | | |
| Gloss (Gardner 60°) ⁽¹⁾ | 30 GU Other gloss levels on request | | | |
| Colours | Colour palette Other colours on request | | | |
| Appearance | Grained | | | |

| Adhesion of the coating (T-bend) | ≤1T |
|--|---------|
| Resistance to cracking on bending (T-bend) | ≤ 1.5 T |
| Impact resistance | 18 J |
| Clemen scratch resistance | ≥ 3 kg |

Not applicable

Corrosion resistance:

- Salt spray test
 700 hours
- Corrosion resistance category
 RC5+ for colour categories 1 to 4, RC5 for colour category 5

Condensation resistance:

Temporary protection (optional)

QCT test 1500 hours
 Corrosion protection (interior) category CPI4

UV resistance:

- QUV (UVA + H_2O) test (2000 hours) $\Delta E \le 2$; GR $\ge 80\%$
- UV resistance category RUV4

Fire behaviour classification (EN 13501-1)

A1 for colour class 1 to 4, A2 for metallic colour class 5

Resistance to acids and bases Good to very good

Resistance to solvents:

- Aliphatics and alcohols
 Very good
 - Ketones Lo

Aromatics Good to very good

Resistance to mineral oils Very good

Maximum continuous operating temperature 100°C

Automatic

- Non-perforation of the sheet metal
 - Non-delamination of the paint
- ≤ 35 years, depending on the external environment ≤ 35 years, depending on the external environment
- · Aesthetic appearance (∆E ≤ 3; Gloss retention ≥ 80%) ≤ 5 years, depending on the geographic location and the paint colour category

Pamarks

These performance characteristics refer specifically to metallic coating z275 (guaranteed minimum).

If any product (film, oil, foam, glue, paint etc) is to be applied after coil delivery, compatibility with the coating needs to be checked first. Although we take great care to reproduce the same aesthetic aspect on each coil, ArcelorMittal cannot guarantee the visual consistency from one single order item to another. Consequently, you need to consider placing one single order for one building; standard samples can only serve as a guide.

(1) Nominal value, tolerance according to EN 10169